



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4917-300
Job Sheet 172504



Part No: D4917-300

Job Qty: 12 ea

Part Name: Placard, Max Load



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/28/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP REV:A 13.12.31 NEW ISSUE DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		3/28/18			PLP001-VC Purchasing	6	4/18/2018
110	Packaging	12 pcs		3/28/18	0.00	0.00	Packaging2		4/18/2018
120	QC	12 pcs		3/28/18	0.00	0.00	QC6		3/28/2018
130	Packaging	12 pcs		3/28/18	0.00	0.00	Packaging3-2		3/28/2018
140	QC21-SA	12 Ea		3/28/18	0.00	0.00	QC21		3/28/2018

Part Op 100 - Issue P/O: P0035082
 Descriptions: 130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: P0039082 ***
 FEB 26 2019 FEB 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4917-300P	Placard, Max Load	12 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4917-300P	12	0	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 10:00 AM Dart.Gagnon.Michelle

CONTAINER NO.

Placard, Max Load

04917-300

Placard, Max Load

PART NO:

D4917 - 300

PART NO: D4311
Serial No/Batch: S046622

Revision:

Operation:

Change No:

Packaging

Mfg Date: 02/28/18

Job No: 172504

SHOP COPY
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WITHOUT NOTICE
WORK ORDER

NO. 172504

FEB 20 2018



8 D4917-XXX PLACARD, MAX LOAD
(XXX = ALLOWABLE WEIGHT)

PART NUMBER	LOAD
D4917-300	300 lbs / (136 kgs)
D4917-310	310 lbs / (141 kgs)
D4917-315	315 lbs / (143 kgs)
D4917-320	320 lbs / (145 kgs)
D4917-332	332 lbs / (151 kgs)
D4917-343	343 lbs / (156 kgs)

NOTES:

- 1) MATERIAL: DURABLOCK SHEET, 0.020 THICK
PER A-A-50271 (MIL-P-514D) OR MIL-STD-15024F, TYPE L OR MIL-STD-130N
REF DART SPEC MDUBLKS.020
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D4917-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D4917-300 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 300 POUNDS (lbs).
- 9) LASER ETCH MATERIAL WITH ALL TEXT SHOWN

RELEASED
2017-06-07
ECN17-580

APPROVED

B	GENERAL REVISION SEE REVISION A FOR DETAILS. MATERIAL WAS 3M/AVERY FILM, DART LOGO AND CONTACT INFO ADDED IN ORDER TO REMOVE D2728-1 FROM BASKET LID DRAWINGS. REASON: DURABILITY		AJS	17.02.14
A	NEW ISSUE		AJS	13.06.06
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		REV. B	
CHECKED	JMH		DRAWING NO. D4917	
MFG. APPR.	DD		SHEET 1 OF 1	
APPROVED	WM		TITLE	
DE APPR.	DS		PLACARD, MAX LOAD	
DATE	17.02.14		SCALE NTS	

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039082

Supplier: PLP001-VC
P & L Printing
19226 Airport Road
Summerstown
ON
KOC 2EO Canada
Phone: 613-931-1241

PO No: PO039082
PO Date: 2/21/18
Due Date: 2/28/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

E-MAILED
FEB 27 2018
Conf ✓

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4917-300P			Placard, Max Load As Per Dwg D4917 Rev. B	Firmed	2/28/18	4 pcs	0 pcs 4x	4 pcs	\$12.00/pcs	\$48.00
Line Item Note job# 172513											
2	D4917-300P			Placard, Max Load As Per Dwg D4917 Rev. B	Firmed	2/28/18	12 pcs	0 pcs 12x	12 pcs	\$12.00/pcs	\$144.00
Line Item Note job# 172504											
3	D4917-315P			Placard, Max Load As Per Dwg D4917 Rev. B	Firmed	2/28/18	6 pcs	0 pcs 6x	6 pcs	\$12.00/pcs	\$72.00
Grand Total:											\$264.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Q2
P.B



19226 Airport Road
Summerstown, ON
K0C 2E0 Canada

Tel. 613-931-1241
Fax 613-931-2560
plprinting@bellnet.ca

CERTIFICATE OF COMPLIANCE

Customer : Dart Aerospace
Address : 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7

P.O. # 39082

ITEM	PART NUMBER	DRAWING REQUIREMENT	QTY
1	D4917-300P	D4917 Rec. B	4
2	D4917-300P	D4917 Rec. B	12
3	D4917-315P	D4917 Rec. B	6

P & L PRINTING certifies that all items covered by this document have been inspected and conforms to or exceeds the requirements of the purchase order.


(signature)
Peter Watson

February 27, 2018
(date)